

Work Order ID 82896

Tuesday, April 10, 2012 2:32:25 PM

82896

Page 1

Item ID: D2537

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Bushing

Start Date: 4/10/2012 Start Qty: 40.00

40

Cust Item ID:

Required Date: 4/20/2012 Req'd Qty: 40.00

40

Customer:

Reference:

Run Start

NR1

Approvals: Process Plan:

Date: 12/04/10 Tooling:

Date:

Stop

NR2

QC:

Date: SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2537	Rev A1

100	Hardinge CNC LATHE SMALL	0.00
100		
Hardinge	Memo	0.00
Hardinge CNC Lathe Small	1-Machine as per Folio FA2732-Deburr and Tumble	

80 0 36
12/04/12

110	QC2- Inspect parts off machine FAI/FAIB	0.00
110		
QC	Memo	0.00
Quality Control		

80 0 36
12/04/12

120	QC8- Inspect parts - second check	0.00
120		
QC	Memo	0.00
Quality Control		

12/4/12

80 0

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 82896***82896***

Page 2

Tuesday, April 10, 2012 2:32:25 PM

Item ID: D2537

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bushing

Start Date: 4/10/2012 Start Qty: 40.00

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Cust Item ID:

Required Date: 4/20/2012 Req'd Qty: 40.00

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>Su4</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

4/24/25 (80)12/4/25 9/801204-25

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

Picklist Print

Tuesday, April 10, 2012 2:32:29 PM

Page 1

Work Order ID: 82896

82896

Parent Item: D2537

D2537

Parent Item Name: Bushing

Start Date: 4/10/2012

Required Date: 4/20/2012

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP D05.01.31Material change on Step 2KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.4375		Purchased	No				f	0.0020		4.584			

M304R0 4375

304 ROUND BAR 0.4375

Bl m 10/1/12

Location

Loc Qty

Loc Code

MAT028

0.002

116112

0.002

5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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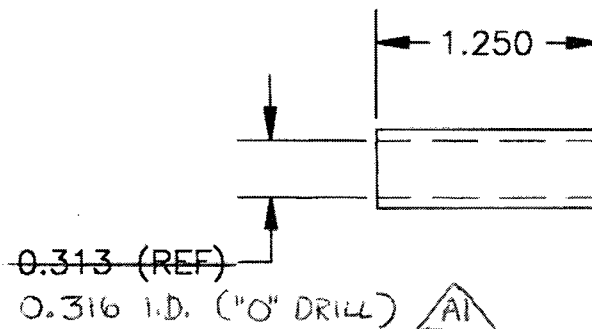
DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED M.M.	APPROVED B.W.	DRAWING NO. D2537	REV. A SHEET 1 OF 1
DATE 96:05:15		TITLE BUSHING	SCALE 1:1
AI	02.08.30 UP Q	0.316 WAS 0.313	

RELEASED
96/07/26 B.W.



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 82894

pld oct 10



MATERIAL: 304/316 SS 7/16 OD 0.063 WALL
OR 0.065 WALL

KE 29.09.07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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